Stackable EcoVolt Reactors use a bioelectrically enhanced treatment system to clean over 20,000 GPD of high-strength spent brewing water each while generating high-quality, renewable biogas

Equalization tanks normalize the flow, pH, temperature, and concentration of the high-strength spent brewing water prior to the Headworks

The EcoVolt Headworks houses integrated controls for the whole system, conditions the spent brewing water, handles process automation, and enables remote operation



Scan this QR code with your phone or tablet for a more detailed look at the Ecovolt Solution

High-quality, renewable biogas is scrubbed of contaminants and burned in microturbines to produce clean electricity and clean heat

Ecovolt clean water. clean an

A biogas flare is used as a safety measure in emergency situations

Ecovolt

EcoVolt The hot water tank holds the hot water heated by the microturbines while the The EcoVolt MBRs, other tank mixes low-strength spent designed to be the brewing water from the brewery with most energy efficient **EcoVolt Reactor effluent and normalizes** membrane bioreactors on flow before the Reuse System the market, process over 70,000 GPD each, further polishing the water



## THE ECOVOLT SOLUTION...

» EcoVolt Reactors Generate 15% of the Brewery's Electrical Demand » EcoVolt Reactors Generate 7% of the Brewery's Heat Demand

> Removes >99.9% of Contaminants in the Spent Brewing Water > Cuts the Facility's Total Water Demand by >40% > Reduces the Facility's Total Water Discharge Volume by >70% >> Supplies Energy to Run Itself and Sends Excess to the Brewery

>> Eliminates Over 1,600 Metric Tons of CO<sub>2</sub> per Year



The EcoVolt Reuse Container houses a high-efficiency reverse osmosis (RO) skid, power distribution for the Reuse System, and integrated controls for the whole system

